



MB60 Supplemental Maintenance Procedures

Lubrication:

Most components do not need lubrication, as they are designed to be self oiling. During normal operation, page 6, figure 1 indicated an oil hole. This hole is located in part MB60-001 right housing. This should be lubricated twice daily. This will send lubrication to MB60-021 Oil Felt, and lubricate the exposed pieces.

If any repair or replacement is made for parts MB60-004 through MB60-011, a light grease should be applied to all working components from MB60-006 through MB60-011. By lubricating these components, you will extend the life of all related components.

Battery Maintenance:

Always allow the battery to completely charge. It is always tempting to charge it “just enough”, but do not do this. It will shorten the life of your battery, and make subsequent charges last for a shorter time.

Special Note 1:

MB60-054 Guide Plate should be inspected twice daily. This component must be kept in good form to reduce glass fiber from getting jammed into and underneath the blade and counter blade areas. The MB60-054 is also a good spare part to keep with you in case of damage.

Special Note 2:

MB60-004 Motor Fan serves two purposes. First is to keep the motor cool. Second is to connect the motor to the initial worm gear MB60-006. If something is jammed into the cutting area of the MB60, this is likely to be the first part to fail. It is relatively easy to replace, and inexpensive part, and is a good opportunity to lubricate the main drive parts, MB60-006 through MB60-011.

After several years of supplying these cutters to the fiberglass industry, we have found these to be helpful hints to long life of your MB60 cutter.